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D4150-041
Job Sheet 197017



Part No: D4150-041

Job Qty: 4 pcs

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 7/20/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	4 pcs	7/20/19		0.00	0.11	Small Fab - 1		AUG 01 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	4 pcs	7/20/19		0.00	0.00	QC 5 - 10		AUG 02 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	4 pcs	7/20/19		0.00	0.00	Packaging 3 - 1 - B4B		AUG 02 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

DAS
40
9-89

DAS
28
9-89

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					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
130 QC 21 - SA	4 pcs	7/20/19	0.00 0.00	QC 21 - SA - 21		UAG AUG 6 2019
				QC 21 - SA - 70		21
				QC 21 - SA - 53		3-82

Part Op 100 - (Small Fab)

Descriptions: 110 - QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location:_____)

130 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A <i>ST 549</i>	Bolt	8 Ea (2 ea)	100-Small Fab - 1	<i>5183162</i>
D4150-1 <i>ST 031</i>	Arm	4 pcs (1 ea)	100-Small Fab - 1	<i>3795035 5193804</i>
D4150-3 <i>ST 0</i>	Arm Plate	8 pcs (2 ea)	100-Small Fab - 1	<i>3200223</i>
MS21043-3 <i>ST 302</i>	Nut	8 Ea (2 ea)	100-Small Fab - 1	<i>5181801</i>
NAS1149C0332R <i>ST 266</i>	Washer (AN960C10L)	16 Ea (4 ea)	100-Small Fab - 1	<i>5174158</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C13A	8	40	0
	D4150-1	4	42	0
	D4150-3	8	0	0
	MS21043-3	8	1,034	0
	NAS1149C0332R	16	4,812	0

Part Specifications

Specifications could not be found.

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Container No: S202215



Part: D4150-041

Job No: 197017

Serial No/Batch: S202215

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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